



NOTES:

1. PRIOR TO SPLICING, CLEAN EXISTING EPDM MEMBRANE BY SCRUBBING THE SPLICE AREA WITH WEATHERED MEMBRANE CLEANER AND ALLOW TO DRY.
2. CONTACT MANUFACTURER OF EXISTING EPDM MEMBRANE ROOFING SYSTEM TO VERIFY ACCEPTANCE OF TIE-IN AND TO NOT VOID EXISTING WARRANTY.
3. FOR EXISTING BALLASTED SYSTEMS BY OTHERS, CONSULT RESPECTIVE MANUFACTURER FOR ACCEPTABLE GRAVEL CONTAINMENT TO PREVENT GRAVEL MIGRATION.
4. DRILL A 3/8" (10mm) DIAMETER WEEP HOLE INTO THE BOTTOM FLUTES OF THE STEEL DECK ALONG THE PERIMETER OF THE TIE-IN 6" (152mm) MINIMUM TO 12" (305mm) MAXIMUM FROM THE SEAM FASTENING PLATE.
5. ON MECHANICALLY FASTENED SYSTEMS, HPWX FASTENERS AND POLYMER SEAM PLATES ARE REQUIRED OVER STEEL DECKS.
6. ALL SPLICE INTERSECTIONS MUST BE OVERLAID WITH PEEL & STICK T-JOINT COVERS. REFER TO [DETAIL WBRC-2.1A](#) OR [DETAIL WBRC-2.1B](#) FOR WARRANTY PROJECTS USING 90-MIL EPDM MEMBRANE.



TIE-IN TO EXISTING EPDM MEMBRANE

- EPDM MEMBRANE
- APPROVED SUBSTRATE
- SEE NOTE

EPDM ROOFING SYSTEM

WBRC-13.3