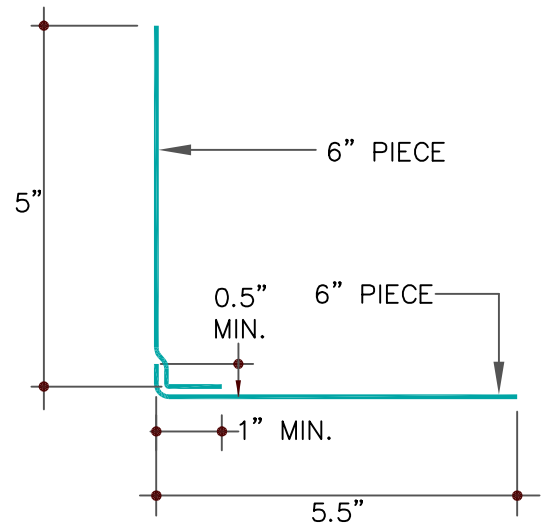


NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD-FABRICATED FLASHING.
2. TEMPERATURE OF PIPE PENETRATION MUST NOT EXCEED 180°F (82°C).
3. PIPE FLASHING MAY BE USED WITH SQUARE OR RECTANGULAR STRUCTURAL TUBING WITH ROUNDED CORNERS.
4. FOR STRUCTURAL STEEL TUBING GREATER THAN 12" (305mm) ACROSS, USE [DETAIL\(S\) WBRM-5.](#)
5. EPDM PRIMER MUST BE APPLIED TO THE MATING SURFACES PRIOR TO APPLYING PEEL & STICK UNCURED EPDM FLASHING.
6. IN COLDER TEMPERATURES, A HEAT GUN MUST BE USED WHEN FORMING PEEL & STICK UNCURED EPDM FLASHING.
7. ON MECHANICALLY FASTENED ROOFING SYSTEMS, ADDITIONAL MEMBRANE SECUREMENT IS REQUIRED. REFER TO [DETAIL WBRMA-8.2.](#)
8. MEMBRANE SECUREMENT IS REQUIRED AROUND ALL ROUND PIPE PENETRATIONS GREATER THAN 18" (457mm) IN DIAMETER.



	mm
0.5"	= 13
1.0"	= 25
5.0"	= 127
5.5"	= 140
6.0"	= 152



FIELD FABRICATED PIPE SEAL

- EPDM MEMBRANE
- APPROVED SUBSTRATE
- SEE NOTE

EPDM ROOFING SYSTEM

WBRM-8.2