

METAL SUBSTRATES			METAL PRIMER
D.1	Bare aluminum, lead, copper & zinc.	Grind to remove corrosion, then use membrane cleaner to wipe and clean.	Ⓚ
D.2	Bare steel, galvanized steel.		
D.3	Black pipe, cast iron.	Grind to remove corrosion and coating. Then use membrane cleaner to wipe and clean.	Ⓚ
D.4	Stainless steel.	Grind to achieve rough surface. Then use membrane cleaner to wipe and clean.	Ⓚ
D.5	Kynar finish, ceramic coated, and painted metal.	Grind to remove coating. Then use membrane cleaner to wipe and clean.	Ⓚ
CEMENTITIOUS AND MASONRY SUBSTRATES			MASONRY PRIMER
E.1	Structural & or lightweight structural concrete.	Scarify, shot blast or grind to remove laitance and open up pores	Ⓚ
E.2	Granite, Marble.	Scarify, shot blast, grind to remove polished surface and open up pores	Ⓚ
E.3	Clay brick, terra cotta, tile.	Scarify, shot blast, grind to remove glazed surface and open up pores.	Ⓚ
E.4	Sandstone, limestone, synthetic stone.	Scarify, shot blast, grind to open up pores	Ⓚ
E.5	Porous/air-entrained concrete, concrete masonry block.		
E.6	Repair & leveling mortars.		
GLASS & PLASTIC SUBSTRATES			METAL PRIMER
F.1	Glass.	Sand to abrade surface. Then use membrane cleaner to wipe and clean.	Ⓚ
F.2	Acrylic.		
F.3	Fiberglass.		
F.4	ABS, PVC – Rigid.		

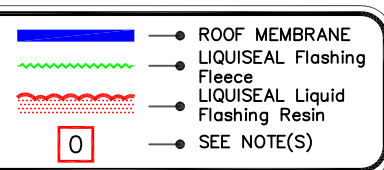
Note: Contact WEATHERBOND for substrate not listed in these tables.

**CAUTION:**

All substrates must be prepared as necessary prior to the application of primers. Surfaces must be free from irregularities, loose, unsound or foreign materials such as rust, dirt, ice, snow, water, grease, oil, release agents, paint, lacquers, coatings, or any other conditions that would be detrimental to adhesion of the primer and resin.



INSPECTION & SUBSTRATE PREPARATION (PAGE 2 OF 2)



LIQUID FLASHING ATTACHMENT 1