1. Install continuous cleat and coated metal with 1/8"–1/4" (0.5cm–1cm) joints between adjoining sections.

2. Heat weld 3" (7.5cm) wide piece of non-reinforced thermoplastic membrane over joint.

3. Heat weld 6" (15cm) wide piece of non-reinforced membrane over the joint.

4. Position field membrane and heat weld to coated metal a minimum of 1-1/2" (4cm) as shown.

Weatherbond TPO / Weatherbond PVC membrane

Cut-edge sealant, refer to specs

Hot air weld min. 1-1/2" (4cm)