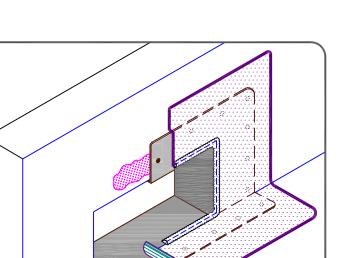


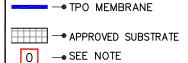
NOTES:

- 1. WOOD NAILERS ARE INSTALLED ONLY AT SCUPPERS TO SECURE METAL SLEEVE AND MUST EXTEND PAST THE WIDTH OF METAL SLEEVE FLANGE.
- 2. INSTALL WALL FLASHING PRIOR TO SCUPPER INSTALLATION.
- 3. METAL SCUPPER BOX MUST HAVE CONTINUOUS FLANGES WITH ROUNDED CORNERS, SOLDER ALL SCUPPER SEAMS WATER—TIGHT.
- 4. WATER CUT-OFF MASTIC UNDER SCUPPER FLANGE MUST BE UNDER CONSTANT COMPRESSION.
- 5. SCUPPER FLANGES MUST BE TOTALLY COVERED BY QUICK APPLIED UNCURED EPDM FLASHING WITH MINIMUM 2" (5cm) COVERAGE PAST NAIL HEAD.
- 6. UNIVERSAL SINGLE-PLY SEALANT IS REQUIRED AT FLASHING EDGES ON SCUPPER EDGE. TPO PRIMER MUST BE USED TO PREPARE SURFACES PRIOR TO THE APPLICATION OF SEALANT.





SCUPPER AT DECK-TPO



THERMOPLASTIC ROOFING SYSTEM

WBPC-18.2