

NOTES:

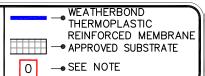
- 1. REMOVE ALL EXISTING LEAD AND FLASHING MATERIAL BEFORE INSTALLING FIELD FABRICATED PIPE FLASHING.
- 2. TEMPERATURE OF THE PIPE PENETRATION MUST NOT EXCEED 140°F (60°C) WHEN USING PVC AND 160°F (71°C) WHEN USING TPO FLASHING.
- 3. WEATHERBOND THERMOPLASTIC NON-REINFORCED FLASHING WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (4cm) VERTICAL HOT AIR WELD.

DIMENSIONS		cm	Ì
\bigcirc	1-1/2"	4	ТО
	2"	5	
B	1"	2.5	MIN.
0	1/2"	1.5	MIN.
(D)	12"	30	APPROX.

- 4. INSTALL A MINIMUM OF 4 SEAM FASTENING PLATES FOR PIPES WITH A DIAMETER UP TO 6" (15cm). ADDITIONAL SEAM FASTENING PLATES WILL BE REQUIRED FOR PIPES GREATER THAN 6" (15cm) IN DIAMETER AND SHALL BE SPACED 12" (30cm) ON CENTER MAXIMUM.
- 5. FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PIPE DIAMETER EXCEEDS 18" (50cm).
- 6. ON MECHANICALLY ATTACHED SYSTEMS, HPWX FASTENERS AND PLATES ARE REQUIRED OVER STEEL AND WOOD DECKS. ON CONCRETE DECKS, APPROVED CONCRETE FASTENERS ARE USED WITH HPWX PLATES.
- 7. APPROXIMATELY 1/8" (0.5cm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON CUT EDGES OF WEATHERBOND REINFORCED TPO MEMBRANE.



FIELD FABRICATED PIPE FLASHING



THERMOPLASTIC ROOFING SYSTEM

WBPC-8.2