

# WeatherBond EPDM

## Pre-Applied Seam Tape



Seams completed with WeatherBond Pre-Applied Seam Tape go together smoothly resulting in fewer wrinkles.

One of the most critical and time consuming portions of a WeatherBond EPDM roofing installation can be made faster and easier when you use WeatherBond EPDM with Pre-Applied Seam Tape seam technology. WeatherBond factory-applies the Seam Tape to the membrane, greatly reducing the time required for completing seams and minimizing your labor costs. Because adhesive thickness is controlled in the factory, waste and total material costs are reduced as well.

Consistent high quality is achieved with WeatherBond EPDM with Pre-Applied Seam Tape. The adhesive application is uniform throughout the installation, and the ultimate adhesive strength is achieved in a short period of time. Not only is installation time reduced, you can also be assured of the same high quality installation across the roof. It all adds up to an unbeatable combination of quicker, longer lasting and more profitable installations.

### Design Flexibility

WeatherBond EPDM with Pre-Applied Seam Tape is available in numerous formats to accommodate various jobsite conditions. WeatherBond's 2-Pack (2 sheets per core) reduces waste, allows quicker loading of the roof and is ideal for use where narrow width sheeting is preferred.

WeatherBond also offers Pre-Applied Seam Tape on wide-width dusted sheeting for large, wide-open projects. The Seam Tape is available in both 3" and 6" widths.

### Increased Reliability

WeatherBond's Multi-Purpose Primer or Low-VOC EPDM Primer and Peel & Stick Seam Tape are applied to WeatherBond EPDM membranes in a factory-controlled setting, ensuring greater peel and shear strengths with no entrapped air bubbles. Consistent placement of the Seam Tape also maximizes the splice area by controlling the placement within plus or minus 1/8".

### Increased Speed of Application

WeatherBond EPDM with Pre-Applied Seam Tape improves seaming productivity by nearly 75%, which leads to quicker project completion, reduced labor costs, and less disruption to building occupants.



**WEATHERBOND**  
ROOFING SYSTEMS

Single-Ply Simplified



Locate the orange "TOP SHEET" sticker on 2-packs to ensure proper roll-out.



WeatherBond EPDM with Pre-Applied Seam Tape formats for wide-width sheeting includes a single-fold sheet.

### 2-Pack Unrolling Instructions

1. Locate orange **TOP SHEET** sticker.  
2. Align the two pack roll to achieve seam to existing sheet.

A. Existing Sheet  
B. 2-Pack

3. Grasp the **TOP SHEET** and flip over.

A. Existing Sheet  
B. Top Sheet  
C. Bottom Sheet

4. Pull the top sheet into position for seaming.

A. Existing Sheet  
B. Top Sheet  
C. Bottom Sheet

### Wide-Width Folded Unrolling Instructions

1. Unroll 10'-12' from desired final position.

A. Existing Sheet  
B. New Sheet

2. Grasp the underside of the top edge being careful not to damage the clear poly release liner.  
3. Flutter the sheet to allow air between the sheets.  
4. Pull the top sheet towards the existing sheet.

A. Existing Sheet  
B. New Sheet

5. Pull the remaining membrane into position.

A. Existing Sheet  
B. New Sheet

**WB**  
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