

# WeatherBond PVC

## Membrane (Minimum thickness)



### Overview

WeatherBond PVC is an advanced-formula, heat-weldable PVC thermoplastic membrane that is designed for long-term weatherability and performance. The physical properties of the membrane are enhanced by a tenacious, weft-inserted polyester fabric that is encapsulated by thick PVC based top and bottom plies. The smooth surface of the PVC membrane allows for a total-surface fusion and permanent weld, creating a consistent, watertight, monolithic roof assembly. PVC can be used in adhered and mechanically fastened systems. The dark gray-colored bottom ply provides a visual confirmation of a proper weld during the lap welding process.

### Features and Benefits

- Wide choice of membrane sizes, thicknesses, and colors
- Enhanced chemical resistance
- Can increase a building's energy efficiency
- Excellent heat weldability
- Exceptional low-temperature flexibility
- Highly resistant to impacts and punctures, UV, ozone, and oxidation
- Easy installation
- Available in white, gray, and tan

### Installation

With minimal labor and few components required, WeatherBond PVC is quick and easy to install. PVC systems are installed using an Automatic Heat Welder, making sheet welding fast, clean, and consistent.

### Mechanically Attached Roofing System

The mechanically attached system starts with approved insulation being fastened with a minimum of 5 fasteners per 4' x 8' board. The PVC membrane is then mechanically attached to the deck using HPWX Fasteners and Plates. Adjoining sheets of PVC membrane are overlapped over the fasteners and plates and joined together with a minimum 1½"-wide hot-air weld.

### Fully Adhered Roofing System

The fully adhered system starts with a suitable surface upon which the the Low-VOC PVC Bonding Adhesive or HydroBond Water-Based PVC Bonding Adhesive is applied.

REVIEW CURRENT WEATHERBOND INSTALLATION DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

### Precautions

1. Sunglasses that filter out ultraviolet light are strongly recommended as the white surface is highly reflective to sunlight. Roofing technicians should dress appropriately and wear sunscreen.
2. Smooth surfaces may cause slippery conditions due to frost and ice build-up. Exercise caution during cold conditions to prevent falls.
3. Care must be exercised when working close to a roof edge when surrounding area is snow-covered as the roof edge may not be clearly visible.
4. Use proper stacking procedures to ensure sufficient stability of the materials.
5. Exercise caution when walking on wet membrane. Membranes may be slippery when wet.
6. Store PVC membrane in the original undisturbed plastic wrap in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. Membrane that has been exposed to the weather or contaminated with dirt must be prepared with PVC Membrane Cleaner prior to hot-air welding.



**WEATHERBOND**  
ROOFING SYSTEMS

Single-Ply Simplified

## Supplemental Approvals, Statements and Characteristics

- WeatherBond PVC meets or exceeds the requirements of ASTM D4434 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing. WeatherBond is classified as Type III and/or Type IV as defined by ASTM D4434.
- WeatherBond reinforced PVC was tested for dynamic puncture resistance per ASTM D5635-04 using the most recently modified impact head. 50-mil-thick membrane was watertight after an impact energy of 22.5 J (16.6 ft-lbf), which passes the ASTM D4434 requirement.
- WeatherBond reinforced PVC was tested for static puncture resistance per ASTM D5602-98 and exceeded 33 lbf (145 N), which passes the ASTM D4434 requirement.

## LEED® Information

Pre-consumer Recycled Content	10%
Post-consumer Recycled Content	0%
Manufacturing Locations	Greenville, IL
Solar Reflectance Index	White: 108, Tan: 89, Gray: 69, Light Gray: 90, Slate Gray: N/A

## Radiative Properties for ENERGY STAR®, Cool Roof Rating Council (CRRC) & LEED

Physical Property	Test Method	Gray PVC	Tan PVC	White PVC	Light Gray PVC	Slate Gray PVC
ENERGY STAR – E-903 Initial Solar Reflectance	Solar Spectrum Reflectometer	0.86	0.73	0.59	0.74	N/A
ENERGY STAR – E-903 Solar Reflectance after 3 years	Solar Spectrum Reflectometer (Uncleaned)	0.63	pending	pending	pending	N/A
CRRC – Initial Solar Reflectance	ASTM C1549	0.86	0.72	0.59	0.74	N/A
CRRC – Solar Reflectance after 3 years	ASTM C1549 (uncleaned)	0.63	0.60*	0.49*	0.64*	N/A
CRRC – Initial Thermal Emittance	ASTM C1371	0.89	0.87	0.89	0.88	N/A
CRRC – Thermal Emittance after 3 years	ASTM C1371 (uncleaned)	0.87	0.86*	0.86*	0.89*	N/A
Solar Reflective Index (SRI)	ASTM E1980	108	88	70	90	N/A
Solar Reflective Index (SRI) after 3 years	ASTM E1980	75	71*	56*	77*	N/A

\* Rapid Ratings



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## Typical Properties and Characteristics

Physical Property	ASTM D4434 Requirement	50-mil	60-mil	80-mil
Thickness over scrim, in. (mm) ASTM D4434 optical method average of 3 areas	0.016 min (0.40)	0.022 (0.559)	0.028 (0.711)	0.038 (0.965)
Weight, lbs/ft <sup>2</sup> (kg/m <sup>2</sup> )	No requirement	0.33 (1.61)	0.40 (1.95)	0.55 (2.68)
Breaking strength (MD x CD), lbf/in (kN/m) ASTM D751 grab method	275 min (48)	320 x 300 (56 x 53)	330 x 300 (58 x 55)	360 x 330 (63 x 58)
Elongation break of reinforcement (MD x CD), % ASTM D751 grab method	25 min	30 x 30	30 x 30	30 x 30
Tearing strength (MD x CD), lbf (N) ASTM D751 proc. B, 8 in. x 8 in.	90 min (400)	100 x 120 (445 x 534)	100 x 130 (445 x 578)	100 x 132 (445 x 587)
Low temperature bend, ASTM D2136, no cracks 5x at -40°C	PASS	PASS (-40°C)	PASS (-40°C)	PASS (-40°C)
Linear dimensional change, % ASTM D1204, 6 hours at 176°F	±0.5 max	0.4	0.4	0.4
Ozone resistance, no cracks 7x ASTM D1149, 100pphm, 168 hrs	PASS	PASS	PASS	PASS
Water absorption resistance, mass % ASTM D570, 166 hours at 158°F water	±3.0 max	2.0	2.0	2.0
Field seam strength, lbf/in. (kN/m) ASTM D1876 tested in peel	No requirement	25 (4.4) min 60 (10.5) typ.	25 (4.4) min 60 (10.5) typ.	25 (4.4) min 60 (10.5) typ.
Water vapor permeance, Perms, ASTM E96 proc. B	No requirement	0.10 max 0.05 typ	0.10 max 0.05 typ	0.10 max 0.05 typ
Puncture resistance – Federal, lbf (kN) FTM 101C, method 2031	No requirement	280	320	380
Puncture resistance – Dynamic, J (ft-lbf) ASTM D5635	20 (14.7)	PASS	PASS	PASS
Puncture resistance – Static, lbf (N) ASTM D5602	33 (145)	PASS	PASS	PASS
Xenon-Arc resistance, no cracks/crazing 10x, ASTM G155 0.35 W/m <sup>2</sup> at 340-nm, 63°C B.P.T. 12,600 kJ/m <sup>2</sup> total radiant exposure 10,000 hours	PASS	PASS	PASS	PASS
Properties after heat aging, ASTM D3045, 56 days at 176°F	90 min 90 min	90 min 90 min	90 min 90 min	90 min 90 min
Breaking strength, % retained				
Elongation reinf., % retained				
Properties after heat aging ASTM D3045, 56 days at 176°F	90 min 90 min	90 min 90 min	90 min 90 min	90 min 90 min
Breaking strength, % retained				
Elongation reinf., % retained				

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

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