

WeatherBond

CAV-PRIME TPO Primer



Overview

CAV-PRIME TPO Primer is WeatherBond's TPO Primer packaged in a pressurized cylinder for spray application. WeatherBond's TPO Primer is a high-solids-content, clear (translucent color), polymer-based splice primer used to prepare TPO membrane for improved adhesion to pressure-sensitive (PS) TPO accessories.

CAV-PRIME primers are applied using a self-contained spray system coupled with a spray gun with extension wand and applicator attachment kit. CAV-PRIME spray guns, hoses, and applicator attachment kits are each sold separately.

Features and Benefits

- One-step primer allows for excellent adhesion of TPO membrane to PS TPO accessories
- Quick, one-person application with spray gun and applicator attachment
- Backpack available to make application even faster and easier
- Increased coverage rate vs traditional application of primer in pails
- Pressurized cylinder eliminates pails being left open – no more primer curing in pails or being spilled on the roof

Coverage Rate

Approximately 1,320 ft²/cylinder (402 m²) can be expected.

Application

1. Connect spray gun to hose and connect hose to cylinder. Use lithium grease or petroleum jelly on all fittings and be careful to avoid cross-threading. Open valve on cylinder to check fittings for leaks. Keep cylinder valve open to maintain pressure in the hose/spray gun when not in use.
2. The surface to which the TPO Primer is being applied should be dry and clean. TPO membrane can be cleaned with Weathered Membrane Cleaner prior to primer application.

Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are required for hand protection when cleaners or primers are being used.

3. For best results, roller-apply primer to the membrane using the Cav-Prime applicator kit and a short nap-length paint roller. Primer can also be applied to the substrate using the spray gun and immediately rolled using a separate nap roller. The coated area should be uniform in color and free of globs or puddles. Refer to the CAV-PRIME Assembly and Application Instructions for more details on how to use the applicator.

Note: The use of excessive amounts of primer will not significantly enhance the adhesion of the Pressure-Sensitive product to the TPO membrane. Use only the amount necessary to obtain 100% coverage of the area where the tape or adhesive will be applied.

4. Allow the primer to properly flash off until it does not transfer to a dry finger touch. Install the PS product as soon as the primer flashes off to minimize potential dust contamination and promote adhesion in colder weather.
5. Complete the splice per WeatherBond's Specifications and Details.

CLEANUP: WeatherBond's CAV-PRIME Low-VOC Hose and Gun Cleaner can be used to clean tools and surfaces. If the spray gun valve becomes stuck, attach hose and spray gun to cylinder of CAV-PRIME Hose and Gun Cleaner and trigger spray gun repeatedly until operation is smooth. If the spray gun is clogged, a small-gauge wire or torch clean-out tool is helpful after soaking the brass fitting in CAV-PRIME hose and gun cleaner. DO NOT USE WeatherBond's Low-VOC UN-TACK™ cleaner that is used with CAV-GRIP® III as it will result in primer gelling inside the hose and gun.



WEATHERBOND
ROOFING SYSTEMS

Single-Ply Simplified

STORAGE: Store cylinders in protected, conditioned space with temperature maintained above 70°F (21°C). Do not store or heat cylinders where temperatures reach 110°F (43°C) or higher. Contents are flammable. Store in accordance with local, state, and federal regulations. Keep cylinder valve open to maintain pressure in the hose and spray gun. Periodically spray in a safe manner to help prevent possible clogging. Keep spray gun trigger locked when not in use. Flush gun and hose with CAV-PRIME Hose and Gun Cleaner for long-term storage beyond 30 days.

CYLINDER DISPOSAL: When all primer in the cylinder has been used, close cylinder valve and evacuate hose and spray gun before disconnecting hose from cylinder. If hose is not to be connected to a new cylinder immediately, do not evacuate hose and spray gun to ensure material does not harden in spray gun and hose. Clean up primer residue, spray gun, and spray tips with CAV-PRIME Low-VOC Hose and Gun Cleaner. In most areas, the empty cylinder can be disposed as an aerosol can or recycled as scrap metal. If disposal is not allowed in your area, contact your distributor for disposal arrangements, or visit the WeatherBond website for more information on cylinder recycling. Federal law forbids transportation if refilled.

REVIEW CURRENT WEATHERBOND SPECIFICATIONS AND DETAILS FOR SPECIFIC APPLICATION REQUIREMENTS.

Precautions

- Flammable liquid. Keep away from heat, hot surfaces, sparks, open flames and other ignitions sources. Do not spray on or near an open flame or other ignition source.
- To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment/spray system, personnel, and substrate should be grounded.
- Use explosion-proof electrical equipment and use only non-sparking tools.
- Do not pierce or burn, even after use.
- Use and clean equipment only outdoors or in a well-ventilated area.
- Stop operation immediately if static sparking occurs. Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.
- Wash thoroughly after handling. Avoid contact with eyes, skin and clothing. Use of permeation-resistant gloves (that meet ANSI/ISEA 105-2005) and safety glasses recommended. Keep away from heat, sparks, motors and open flame. DO NOT SMOKE WHILE USING.
- If swallowed, DO NOT INDUCE VOMITING. Call physician immediately. In case of eye contact, flush with water for at least 15 minutes. In case of skin contact, wash with soap and water. If irritation develops, call physician.

- In case of fire, handle as a solvent or gasoline fire. Use dry chemical, carbon dioxide or foam fire extinguishers. Water fog or spray may be used to smother the fire and cool containers. Do not use a solid stream of water to fight fire because it can scatter and spread the fire.
- Use TPO Primer full strength. Do not thin. Thinning will affect performance.
- Jobsite storage temperatures in excess of 90°F (32°C) may affect product shelf life. Should the primer be stored at temperatures lower than 60°F (15°C), restore to room temperature prior to use.
- KEEP OUT OF THE REACH OF CHILDREN.
- REVIEW THE MATERIAL SAFETY DATA SHEET FOR COMPLETE SAFETY INFORMATION PRIOR TO USE.

Typical Properties and Characteristics

| | |
|----------------------------|-------------------|
| Base | Synthetic Rubber |
| Color | Clear/Translucent |
| Solids | 15% |
| Flash Point | 40°F (4.4°C) |
| Coverage Rate per Cylinder | 1,320 sf |
| Shelf Life | 12 months |

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

Packaging

| Product | Size/Weight | Part number |
|------------------------------|--|-------------|
| CAV-PRIME TPO Primer | 27 lbs Cylinder (12.2 kg) Fill weight: 16 lbs (7.2 kg) of primer | 341448 |
| 6' Hose | 6' (1.8m) Length | 304302 |
| 12' Hose | 12' (3.7m) Length | 304303 |
| Spray Gun with 3' Extension | - | 341897 |
| Applicator Attachment Kit | - | 341228 |
| CAV-PRIME Backpack | - | 341898 |
| CAV-PRIME Hose & Gun Cleaner | 8 lbs cylinder (3.6 kg) | 341407 |

LEED® Information

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|------------------------|---------------|
| Recycled Content | 0% |
| Manufacturing Location | Lynchburg, VA |
| VOC Content | 645 g/L |



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