WeatherBond Polyiso
XFP HD Polyiso

Overview
XFP HD polyiso insulation is a rigid roof insulation panel composed of a high-density, closed-cell polyisocyanurate foam core laminated to a premium-performance, coated-glass fiber-mat facer. Suited for re-roofing and new construction applications, XFP HD is specifically designed for use as a cover board over a variety of substrates. XFP HD delivers an R-value of 2.5, which is significantly higher than roof cover boards made with other materials such as wood fiber or gypsum. ReadyFlash® Technology is a standard feature of XFP HD Polyiso that allows the contractor to manipulate flash-off times by choosing which side of the insulation board to apply membrane adhesives. ReadyFlash features a dark coated-glass facer (CGF) on one side of the insulation board and a light coated-glass facer on the other. Utilizing the sun’s energy, the dark facer accelerates adhesive flash-off while the light facer slows it down.

Features and Benefits
- High-density insulating cover board
- Achieves a UL Class A direct to combustible deck rating – Maximum roof slope - 1” : 12”
- Exceptional protection against hail, rooftop traffic, mold, and moisture
- High-density formulation achieves FM severe hail rating (SH)
- 2 times higher R-value than wood fiber boards
- Compatible with all WeatherBond single-ply roofing systems (except ballast)
- Coated glass facer provides strong bond for adhered roofing applications
- 5 times higher R-value than gypsum cover boards and 1/5 the weight of gypsum cover boards

Product Characteristics
- Panel size:
  - 4' x 8' (1220 mm x 2440 mm)
  - 4' x 4' (1220 mm x 1220 mm)
- Panel thickness: 1/2" (13 mm)
- Weight: 0.343 lbs/sq. ft.
  - 11 lbs (4.99 kg) per 4' x 8' panel
  - 5.5 lbs (2.49 kg) per 4' x 4' panel

ReadyFlash Technology
- Allows the contractor to speed up or slow down adhesive flash-off time
- Increases surface temperature of the dark facer up to 50°F above ambient temperature
- Decreases surface temperature of the light facer up to 10°F below ambient temperature
- Provides up to 2x faster adhesive flash-off on cooler days and up to 4x faster on warmer days when utilizing the dark facer
Installation

Mechanically Attached Single-Ply Systems
Each XFP HD panel must be secured to the substrate with approved WeatherBond fasteners and plates. Butt edges and stagger joints of adjacent panels. Install the roof membrane according to WeatherBond specifications.

Fully Adhered Single-Ply Systems
Each XFP HD panel may be secured to the roof deck (appropriate to deck type) using WeatherBond’s Flexible DASH Adhesive, fasteners and plates or hot asphalt (appropriate to deck type). For adhesive coverage or fastening patterns and requirements, please contact WeatherBond’s Design Services group. Butt edges of the insulation panes and stagger joints. Install the roof membrane according to WeatherBond specifications.

REVIEW CURRENT WEATHERBOND INSTALLATION INSTRUCTIONS FOR SPECIFIC INSTALLATION REQUIREMENTS.

Codes and Compliances
- ASTM C1289, Type II, Class 4, Grade 1 (109 psi max)
- International Building Code (IBC) Section 2603
- UL Standard 790, 263 and 1256: Component of Class A Roof Systems (refer to UL Roof Materials’ system directory)
- FM® Standards 4450/4470: Class 1 approval for steel roof-deck constructions (refer to FM RoofNavSM)
- California Codes of Regulations, Title 24, Insulation Quality Standard License #TI-1418
- Third-party certification with PIMA Quality Mark for Long-Term Thermal Resistance (LTTR) values
- CAN/ULC S704, Type 3, Class 2
- Florida Building Code Approval

Precautions
Insulation must be protected from open flame and kept dry at all times. Install only as much insulation as can be covered the same day by completed roof-covering material. WeatherBond will not be responsible for specific building and roof design by others, for deficiencies in construction or workmanship, for dangerous conditions on the jobsite or for improper storage and handling. Technical specifications shown in this literature are intended to be used as general guidelines only and are subject to change without notice. Call WeatherBond for more specific details or refer to PIMA Technical Bulletin No. 109: Storage and Handling Recommendations for Polyiso Roof Insulation.

WEATHERBOND
ROOFING SYSTEMS
Single-Ply Simplified

LEED® Information

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<tr>
<th>Property</th>
<th>Test Method (modified)</th>
<th>Value</th>
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<tbody>
<tr>
<td>Pre-consumer Recycled Content</td>
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<tr>
<td>Post-consumer Recycled Content</td>
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<tr>
<td>Manufacturing Locations</td>
<td>Smithfield, PA, Franklin Park, IL, Tooele, UT, Terrell, TX, Lake City, FL, Montgomery, NY, Puyallup, WA</td>
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<td>Solar Reflectance Index (SRI)</td>
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Typical Properties and Characteristics

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<th>Property</th>
<th>Test Method (modified)</th>
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<tr>
<td>Compressive Strength</td>
<td>ASTM D1621</td>
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<td>Dimensional Stability</td>
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<td>&lt;0.5% linear change (7 days)</td>
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<td>Water Absorption</td>
<td>ASTM C209</td>
<td>&lt;1% volume</td>
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<td>R-value</td>
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<td>Thickness</td>
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<td>Service Temperature</td>
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<tr>
<td>Resistance to Mold</td>
<td>ASTM D5273</td>
<td>Passed</td>
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Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.