Overview
Let WeatherBond simplify your next EPDM or TPO installation with Weathered Membrane Cleaner. Weathered Membrane Cleaner is used to clean both new and in-service WeatherBond EPDM and TPO membranes prior to the seaming process. It helps to loosen and remove dirt and other contaminants from the surface of the EPDM and TPO membranes and leaves a suitable surface for welding or the subsequent application of primer. Weathered Membrane Cleaner should be used when preparing EPDM membranes for application of primer, adhesives, Pre-Applied Seam Tape and flashing. Do not use Weathered Membrane Cleaner on PVC membranes – instead use PVC Membrane Cleaner.

Features and Benefits
- Easily removes dirt and other contaminants from EPDM and TPO membranes
- Prepares EPDM membrane for application of primer, adhesives and tape
- Prepares aged or contaminated TPO membrane for welding

Coverage Rate
Coverage rate depends on the age of the membrane and the amount of dirt/debris on the surface. Assume 400 ft² (37 m²) (one surface) per gallon.

Application: EPDM
1. Remove as much loose material as possible from the membrane surface where the adhesive or pressure-sensitive product will be applied by brooming or wiping the area with a dry rag. Extreme conditions of accumulated dirt may require a low sudsing detergent and water cleaning (rinse area thoroughly with CLEAN water and allow to dry).
2. Saturate a clean natural fiber (cotton) cloth with Weathered Membrane Cleaner. Scrub the area in a circular motion. Continue to clean the area, changing wipes frequently, until the surface is a consistent color with no streaking. Additional cleaning is required at factory seams (scrub parallel to the seam). Allow to dry.
3. Apply primer according to product instructions and/or roofing system specification.

Application: TPO
Weathered Membrane Cleaner may be used to remove construction dirt or to prepare aged TPO membrane prior to welding.

New TPO
1. Saturate a clean natural fiber cloth with Weathered Membrane Cleaner.
2. Wipe the area to be cleaned until the membrane is a consistent color with no streaking and allow to dry.
3. Weld the cleaned material together with an appropriate hot-air welder.

Welding Aged Material
1. Using a Primer Pad and Weathered Membrane Cleaner, scrub the area to be welded. (The cleaner will become white with membrane residue during this step of the procedure.)
2. Clean all residue from the area to be welded with a natural fiber cloth. Allow to dry.
3. Weld the cleaned material together with an appropriate hot-air welder.

Review current WeatherBond Installation Instructions for specific application requirements.
Precautions

1. Review the applicable Safety Data Sheet for complete safety information prior to use.

2. Weathered Membrane Cleaner is EXTREMELY FLAMMABLE. This product contains materials that are fire and explosion hazards when exposed to heat, flame or sparks. Store and use away from all sources of heat, flame or sparks. Do not smoke while applying. Do not use in a confined or unventilated area. Vapors are heavier than air and may travel along ground to a distant ignition source and flash back. A red caution label is required when shipping.

3. During application, efforts must be made to prevent fumes from entering the building via air ventilation ducts. Do not place open containers or mix adhesive near fresh-air intake units. When possible, shut down or seal off the closest units.

4. Avoid breathing vapors. Keep container closed when not in use. Use with adequate ventilation. If inhaled, remove to fresh air. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately.

5. If swallowed, DO NOT INDUCE VOMITING. Call a physician immediately.

6. Avoid contact with eyes. Safety glasses or goggles are recommended. If splashed in eyes, immediately flush eyes with plenty of water for at least 15 minutes. Contact a physician immediately.

7. Avoid contact with skin. Wash hands thoroughly after handling. In case of contact with skin, thoroughly wash affected area with soap and water. Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are recommended to be worn when using this product to protect hands from irritating ingredients.

8. KEEP OUT OF THE REACH OF CHILDREN.

LEED® Information

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
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<tbody>
<tr>
<td>Pre-consumer Recycled Content</td>
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<tr>
<td>Post-consumer Recycled Content</td>
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<tr>
<td>Manufacturing Location</td>
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<tr>
<td>VOC Content*</td>
<td>755 g/l</td>
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*This product is exempt from VOC regulations.

Typical Properties and Characteristics

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<th>Property</th>
<th>Test Method</th>
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<td>Color</td>
<td>Clear</td>
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<td>Solids</td>
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<tr>
<td>Flash Point</td>
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<tr>
<td>Boiling Point</td>
<td>260°F (127°C)</td>
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<tr>
<td>Packaging</td>
<td>5-gallon (18.9 L) closed top pail 2 X 1-gallon (3.8 liter) closed top pail</td>
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<tr>
<td>Shelf Life</td>
<td>None</td>
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Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.