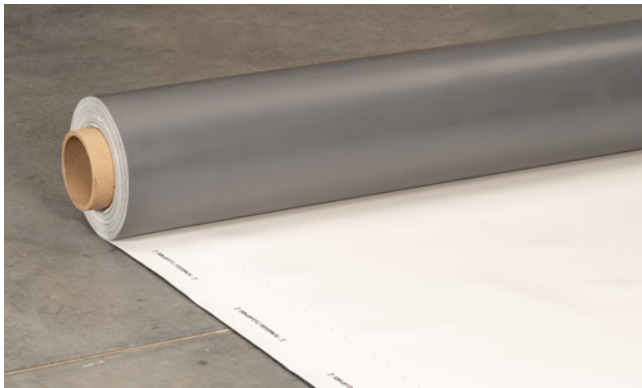


WeatherBond **PVC KEE HP** Membrane



Overview

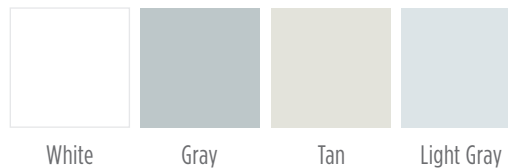
WeatherBond's PVC KEE HP (High Performance) membrane is manufactured using DuPont® Elvaloy® KEE HP resin modifier. KEE HP enhances the performance of PVC compounds by providing outstanding thermal stability and flexibility while extending the low- and high-temperature performance limits of standard KEE. The addition of Elvaloy KEE HP, a non-volatile resin modifier, provides enhanced heat and chemical resistance.

The physical properties of the membrane are enhanced by a tenacious polyester fabric that is encapsulated by thick KEE HP PVC-based top and bottom plies. The smooth surface of the KEE HP membrane allows a total surface fusion weld over a wide temperature range, creating a consistent, watertight, one-piece roof assembly.

Features and Benefits

- KEE HP resin modifier provides enhanced thermal stability, chemical resistance, fire resistance, and microbial growth resistance for use in the most demanding environments
- Full formulated monolithic top-ply for withstanding long-term rooftop conditions
- Enhanced physical characteristics meeting ASTM D4434 Type IV requirements
- Antimicrobials throughout the polymer for increased resistance to mold, mildew, and algae growth
- Highly flexible with a wide window of weldability for easy of installation
- Wide range of membrane widths and thicknesses available

Available Colors:



Sustainable Attributes

WeatherBond Roofing Systems' focus has always been innovation – Innovation to solve problems, improve performance, reduce labor, and above all, improve sustainability. WeatherBond is committed to driving sustainable and efficient processes in the design and manufacturing of our products.

- PVC polymer derived from less than 50% fossil fuels
- Up to 10% pre-consumer recycled content
- Fully recyclable when used in mechanically-attached systems
- 3rd party verified Environmental Product Declaration available
- California Title 24 compliant*
- Available with APEEL™ Protective Film to preserve cleanliness/ reflectivity
- See Radiative Properties and LEED® Information tables below for additional attributes

*White and light gray only.

Installation

Installation requires minimal labor and few components, making it quick and easy to install. Sheet seams are heat-welded together using hot-air welding equipment to create a monolithic, water-tight roof system. PVC KEE HP is suitable for the following roof systems:

Fully-Adhered – membrane is adhered to a suitable substrate utilizing an appropriate bonding adhesive

Mechanically Attached – membrane is attached to a suitable substrate utilizing plates and fasteners which are overlapped with membrane

Induction-Welded – membrane is attached to a suitable substrate via an induction welding tool being placed over the membrane where a fastened PVC induction welding plate is located to weld the two components together

REVIEW CURRENT WEATHERBOND SPECIFICATIONS, TECHNICAL DATA BULLETINS, AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.



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Optional APEEL™ Protective Film

Shield WeatherBond's PVC membrane from dirty and scuffs during installation with APEEL Protective Film. Factory-applied and easy to remove, APEEL eliminates the need for rooftop cleaning upon project completion.



- Ideal for re-roofing, re-cover, and new construction projects
- Simple and easy to remove
- Film utilizes 50% recycled content
- Saves time and money when compared to pressure washing
- Protecting from dirty maintains maximum membrane reflectivity

Installation

Simply order membrane with APEEL, install, and remove the film to reveal a clean, new roof.

- APEEL Protective Film can be left in place for up to 90 days without affecting the integrity of the film
- After 30 days, membrane sections covered by APEEL should be cleaned with PVC/KEE HP membrane cleaner prior to welding
- Be sure to clean any excess cleaners, solvents, or adhesives spilled on APEEL protective film

Precautions

1. Sunglasses that filter out ultraviolet light are strongly recommended when working on reflective membranes. Roofing technicians should dress appropriately and wear sunscreen.
2. Exercise caution when walking on wet membranes; membranes may be slippery when wet or due to frost and ice buildup.
3. Care must be exercised while working close to a roof edge when the surrounding area is snow-covered, as the roof edge may not be clearly visible.
4. Use proper stacking procedures to ensure sufficient stability of the materials.
5. Store membrane in its original, undisturbed plastic wrap in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins.
6. Membrane that has been exposed to the weather or contaminated with dirt must be prepared with PVC/KEE HP Membrane Cleaner prior to hot-air welding.

Supplemental Approvals, Statements and Characteristics

1. WeatherBond KEE HP meets or exceeds the requirements of ASTM D4434 Standard Specification for Poly(Vinyl Chloride) Sheet Roofing. WeatherBond KEE HP is classified as Type III and/or Type IV as defined by ASTM D4434.
2. UL 2218 Class 4 Rating for impact resistance.



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Radiative Properties for Cool Roof Rating Council (CRRC) & LEED*

Physical Property	Test Method	White KEE HP	Tan KEE HP	Gray KEE HP	Light Gray KEE HP
CRRC - Initial Solar Reflectance	ASTM C1549	0.87	0.73	0.58	0.75
CRRC - Solar Reflectance after 3 years	ASTM C1549 (uncleaned)	0.71	0.64	0.53	0.65*
CRRC - Initial Thermal Emittance	ASTM C1371	0.89	0.88	0.88	0.89
CRRC - Thermal Emittance after 3 years	ASTM C1371 (uncleaned)	0.88	0.89	0.88	0.89*
Solar Reflective Index (SRI)	ASTM E1980	110	90	69	93
Solar Reflective Index (SRI) SRI after 3 years	ASTM E1980	88	78	61	78*

* Rapid Ratings

LEED* Information

Pre-consumer Recycled Content	Up to 10%
Post-consumer Recycled Content	0%
Manufacturing Location	Greenville, IL
Solar Reflectance Index (SRI)	White: 110, Tan: 90, Gray: 69, Light Gray: 93

Typical Properties and Characteristics

Physical Property	ASTM D4434 Requirement	50-mil	60-mil	80-mil
Thickness over scrim, in. (mm) ASTM D4434 optical method average of 3 areas	0.016 min (0.40)	0.024 (0.61)	0.029 (0.74)	0.036 (0.91)
Weight, lbs./ft ² (kg/m ²)	No requirement	0.33 (1.61)	0.38 (1.86)	0.51 (2.49)
Breaking strength (MD x CD), lbf (N) ASTM D751 grab method	275 min (1223)	290 x 290 (1290 x 1290)	320 x 300 (1423 x 1334)	330 x 320 (1468 x 1423)
Elongation break of reinforcement (MD x CD), % ASTM D751 grab method	25 min	30 x 30	30 x 30	30 x 30
Tearing strength (MD x CD), lbf (N) ASTM D751 proc. B, 8" x 8"	90 min (400)	120 x 125 (534 x 556)	120 x 125 (534 x 556)	140 x 150 (623 x 667)
Low temperature bend, ASTM D2136, no cracks 5x at -40°C	PASS	PASS (-46°C)	PASS (-46°C)	PASS (-46°C)
Linear dimensional change, % ASTM D1204, 6 hours at 176°F	±0.5 max	0.4 typ.	0.4 typ.	0.4 typ.
Ozone resistance, no cracks 7x ASTM D1149, 100pphm, 168 hrs	PASS	PASS	PASS	PASS
Water absorption resistance, mass % ASTM D570, 166 hours at 158°F water	±3.0 max	1.25	0.87	0.89
Puncture resistance - Dynamic, J (ft-lbf) ASTM D5635	20 (14.7)	PASS	PASS	PASS
Puncture resistance - Static, lbf (N) ASTM D5602	33 (145)	PASS	PASS	PASS
Xenon-Arc resistance, no cracks/ crazing 10x, ASTM G155 0.35 W/m ² at 340-nm, 63°C B.P.T. 12,600 kJ/m ² total radiant exposure 10,000 hours	PASS	PASS	PASS	PASS
Properties after heat aging ASTM D5045, 56 days at 176°F Breaking strength, % retained Elongation reinf., % retained	90 min 90 min	90 min 90 min	90 min 90 min	90 min 90 min

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.



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