

# WeatherBond PVC

## Inside Corners



### Overview

WeatherBond PVC Inside Corners are pre-molded and are used for flashing the inside corners on a variety of details. Installation is fast and easy with no cutting or stretching required. This product is available in white, gray and tan.

WeatherBond PVC Inside Corners are part of the Certified Fabricated Accessory (CFA) program. Certified Fabricated Accessories are the only factory-fabricated PVC accessories that meet the stringent quality tolerances required to be included in a WeatherBond roofing system.

### Features and Benefits

- Forms easily into out-of-square corners that are not exactly 90 degrees
- Provides substantial labor savings compared to field-fabricating the flashing detail from non-reinforced flashing
- More consistent appearance than inside corners field-fabricated from flashing
- Non-reinforced PVC enhanced with KEE HP for superior performance
- Can be used on both PVC and KEE HP systems

### Installation

1. Position the PVC Inside Corner into the corner, begin welding at the innermost corner point and work away from the corner.
2. Use the edge of the roller to crease the corner flashing into any membrane step-off to create a proper seal.
3. Probe all welded edges of the corner once the material has been completely cooled to ensure watertight performance.

REVIEW CURRENT WEATHERBOND INSTALLATION INSTRUCTIONS FOR SPECIFIC INSTALLATION REQUIREMENTS.

### Precautions

Store PVC Inside Corners in a cool, shaded area and cover with light-colored, breathable, waterproof tarpaulins. PVC Inside Corners or PVC membranes that have been exposed to the weather or contaminated with dirt must be prepared with PVC Membrane Cleaner prior to hot-air welding.

### LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Bloomington, IL
Solar Reflectance Index (SRI)	White: 111 Gray: 43 Tan: 50

### Typical Properties and Characteristics

Thickness	.060" (1.52 mm)
Color	White, Gray and Tan
Packaging	12/Bag
Material	Injection-molded non-reinforced KEE HP enhanced PVC flashing

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.



**WEATHERBOND**  
ROOFING SYSTEMS

Single-Ply Simplified

P.O. Box 251 | Plainfield, PA 17081 | 866.471.5125 | FAX: 717.960.4034 | [www.weatherbondroofing.com](http://www.weatherbondroofing.com)

© 2020 WeatherBond. 10.28.20

WB-7212 - "PVC Inside Corners Technical Data Bulletin"

WeatherBond is a trademark of WeatherBond. LEED is a registered trademark of the U.S. Green Building Council.