

# WeatherBond **KEE HP**

## Polyester Reinforced Fleece Membrane



### Overview

WeatherBond KEE HP (High Performance) Polyester Reinforced Fleece membrane is tough, durable, and versatile, making it ideal for a wide variety of re-roofing and new construction projects. Manufactured using a hot-melt extrusion process for complete scrim encapsulation, this product is available in total sheet thicknesses of 105, 115, and 135 mils.

WeatherBond KEE HP Polyester Reinforced Fleece membrane offers exceptional weatherability, flexibility, and toughness due to its polyester reinforcing scrim, polyester fleece backing, and DuPont™ Elvaloy® KEE HP copolymer. The polyester reinforcing scrim provides the sheet with added breaking strength, tear strength and puncture resistance for fully adhered or mechanically attached applications; the fleece backing adds to the puncture-resistance of the membrane and provides a built-in separation layer against rough concrete decks or existing asphaltic-based roofing systems. Elvaloy KEE HP, a solid plasticizer that won't migrate out of the sheet over time, helps to ensure the membrane remains pliable and weldable as it ages and reduces the amount of smoke generated during the welding process.

### Features and Benefits

- Available in white, gray, and tan and offered in 105-, 115-, and 135-mil thicknesses.
  - 105-mil roll size = 10' x 100'
  - 115-mil roll size = 10' x 100'
  - 135-mil roll size = 10' x 75'
- Provides superior wind uplift performance due to a mechanical bond between the fleece and adhesive

- Labor-saving 10'-wide sheets result in 67% fewer seams than a modified bitumen system of comparable size, when used as a cap sheet
- Fleece backing enhances toughness, durability, and puncture-resistance
- Polyester reinforcing scrim provides exceptional puncture strength
- KEE HP membrane is highly resistant to chemical types, such as acids, restaurant oils, fats, and greases
- California Title 24 compliant, and contributes toward LEED® credits
- Low-volatility KEE HP plasticizer won't migrate out of the sheet over time
- KEE HP contributes to a wide window of weldability and less smoke during the welding process

### Installation

WeatherBond KEE HP Polyester Reinforced Fleece membrane can be installed as a fully adhered or a mechanically attached system.

#### Mechanically Attached Roofing System

The mechanically attached system starts with approved insulation being fastened with a minimum of 5 fasteners per 4' x 8' board. WeatherBond KEE HP Fleece membrane is then mechanically fastened to the deck using HPWX Fasteners and HPWX Plates. Adjoining sheets of WeatherBond KEE HP Fleece membrane are overlapped over the fasteners and plates and joined together with a minimum 1½"-wide hot-air weld.

#### Adhered Roofing System – Low Rise Foam

Insulation is mechanically fastened or adhered with Flexible DASH Adhesive to the roof deck. Spray-apply or extrude adhesive onto the substrate, and allow foam to develop string/body/gel prior to setting fleece membrane into the adhesive. Roll fleece membrane with a 30"-wide, 150-pound (68 kg) segmented weighted roller to ensure full embedment. Splices are hot-air welded.

#### Adhered Roofing System – Water Based

HydroBond™ can be applied to the approved substrate with a medium nap roller. Once the adhesive has been applied, roll the membrane in place. To prevent over-drying, WeatherBond recommends applying the adhesive 3'-4' at a time ahead of the roll. Immediately broom the membrane starting from the center and working out to the sides of the sheet using a soft bristle push broom to work out any air bubbles. Immediately after brooming, roll the adhered membrane in two directions in a crossways pattern using a minimum 150-lb (68 kg) segmented membrane roller.



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### Adhered Roofing System – Multiple-Ply

Insulation is mechanically fastened or adhered with Flexible DASH Adhesive, Type III, IV, or modified asphalt to the roof deck. When adhering insulation with asphalt, the insulation boards are limited to 4' x 4'. Cover boards are required over the insulation for hot asphalt installations. If a two-ply system is specified, install the SureMB Modified Base Ply with hot asphalt or WeatherBond Cold Applied Adhesive over an approved substrate. Apply WeatherBond KEE HP Fleece cap sheet membrane over the base ply substrate with Flexible DASH Adhesive, WeatherBond Cold Applied Adhesive, SBS, or SEBS Type III or IV asphalt. WeatherBond KEE HP Fleece cap sheet membrane may be adhered directly to existing smooth BUR, mineral cap sheet, or SBS modified bitumen after priming the surface with cutback asphalt primer.

REVIEW CURRENT WEATHERBOND INSTALLATION INSTRUCTIONS FOR SPECIFIC INSTALLATION REQUIREMENTS.

### Supplemental Approvals, Statements, and Characteristics

- WeatherBond KEE HP Fleece meets or exceeds the requirements of ASTM D4434 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing. WeatherBond KEE HP Fleece is classified as a Type III or a Type IV as defined by ASTM D4434.

### Precautions

- Use proper stacking procedures to ensure sufficient stability of the materials.
- Exercise caution when walking on wet membrane; membranes may be slippery when wet.
- Sunglasses which filter out ultraviolet light are strongly recommended since white surfaces are highly reflective to sunlight. Roofing technicians should dress appropriately and wear sunscreen.
- White surfaces reflect heat and may become slippery due to frost and ice accumulation.
- Care must be exercised when working close to a roof edge, particularly when the surrounding area is snow-covered, as the roof edge may not be clearly visible.
- Fleece membrane rolls must be tarped and elevated to keep them dry prior to installation. If the fleece gets wet, use a wet vac system to help remove moisture from the fleece.
- KEE HP membrane that has been exposed to the weather must be prepared with WeatherBond's PVC & KEE HP Membrane Cleaner prior to hot-air welding.

### Radiative Properties for ENERGY STAR\*, Cool Roof Rating Council (CRRC), and LEED

Physical Property	Test Method	White KEE HP	Tan KEE HP	Gray KEE HP
ENERGY STAR - E-903 Initial Solar Reflectance	Solar Spectrum Reflectometer	0.82	0.74	0.57
ENERGY STAR - E-903 Solar Reflectance after 3 years	Solar Spectrum Reflectometer (Uncleaned)	Pending	Pending	Pending
CRRC - Initial Solar Reflectance	ASTM C1549	0.82	0.74	0.57
CRRC - Solar Reflectance after 3 years	ASTM C1549 (uncleaned)	0.71*	0.63*	0.50*
CRRC - Initial Thermal Emittance	ASTM C1371	0.89	0.88	0.88
CRRC - Thermal Emittance after 3 years	ASTM C1371 (uncleaned)	0.84*	0.84*	0.85*
Solar Reflective Index (SRI)	ASTM E1980	103	91	67
Solar Reflective Index (SRI) SRI after 3 years	ASTM E1980	86*	75*	57*

\*Rapid Ratings

### LEED Information

Pre-consumer Recycled Content	10%
Post-consumer Recycled Content	0
Manufacturing Location	Greenville, IL
Solar Reflectance Index (SRI), Initial	White: 103, Tan: 91, Gray: 67



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## Typical Properties and Characteristics

Physical Property	ASTM D4434 Requirement	105-mil	115-mil	135-mil
Thickness over fleece	No requirement	50-mil	60-mil	80-mil
Membrane Thickness Over Scrim, in. (mm) ASTM D4434 optical method, average of 3 areas	0.016 min (0.40)	0.024 (0.61)	0.029 (0.74)	0.036 (0.91)
Weight, lbs/ft <sup>2</sup> (kg/m <sup>2</sup> )	No requirement	0.38	0.46	0.59
Breaking strength (MD x CD), lbf/in (kN/m) ASTM D751 grab method	200 min (35)	410 x 360 (72 x 63)	450 x 410 (79 x 72)	500 x 490 (87 x 86)
Elongation break of reinforcement (MD x CD), % ASTM D751 grab method	15 min	35 x 30	35 x 30	35 x 30
Tearing strength (MD x CD), lbf (N) ASTM D751 proc. B, 8 in. x 8 in.	45 min (200)	120 x 150 (534 x 222)	120 x 150 (534 x 222)	120 x 150 (534 x 222)
Low temperature bend, ASTM D2135, no cracks 5x at -40°C	PASS	PASS	PASS	PASS
Linear dimensional change, % ASTM D1204, 6 hours at 176°F	±0.5 max	0.4 typ.	0.4 typ.	0.4 typ.
Water absorption resistance, mass % ASTM D570, 166 hours at 158°F water	±3.0 max	1.25	0.87	0.89
Puncture resistance - Dynamic, J (ft-lbf) ASTM D5635	20 (14.7)	PASS	PASS	PASS
Puncture resistance - Static, lbf (N) ASTM D5602	33 (145)	PASS	PASS	PASS
Xenon-Arc resistance, no cracks/crazing 10x, ASTM G155 0.35 W/m <sup>2</sup> at 340-nm, 63°C B.P.T. 12,600 kJ/m <sup>2</sup> total radiant exposure 10,000 hours	PASS	PASS	PASS	PASS
Properties after heat aging, ASTM D3045, 56 days at 176°F				
Breaking strength, % retained	90 min	90 min	90 min	90 min
Elongation reinf., % retained	90 min	90 min	90 min	90 min

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.



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