# WeatherBond **EPDM**

# 20" Peel & Stick White Cured Flashing



#### **Overview**

WeatherBond's Peel & Stick (P&S) White EPDM Cured Flashing is pre-cut with P&S Seam Tape and offers an effective, labor-saving way to flash a curb. Production time on projects with numerous curbs or wall flashings can be reduced with this productivity-boosting accessory.

#### **Features and Benefits**

- Pre-cut 20"-wide with full width of P&S Seam Tape already applied
- Provides up to 70% time savings for flashing curbs and walls
- Can also be used as a target membrane in pipe details WBRC-8.1A and WBPC-8.1
- Eliminates the need for counter flashing on new self-flashing metal curbs
- Available in 20" x 50' rolls

#### Installation

- Attach deck membrane at the curb according to specific WeatherBond system details and secure at angle change.
- 2. Cut a piece of P&S Cured Flashing equal in length to the perimeter of the curb plus 3" minimum (i.e. a 2' x 2' curb would require an 8' 3" length of P&S Cured Flashing).
- 3. Cut the width of the P&S Cured Flashing to match the height of the curb plus 6" for the splice and 2" to go over the top of the curb. (Width = curb height + 8".)
- 4. The entire surface to which the P&S Cured Flashing will be applied must be clean. The adhesive on the back of the P&S Cured Flashing will not adhere to dusted or dirty surfaces. Any residual contamination will be detrimental to the bond strength of the adhesive.
- 5. Place the P&S Cured Flashing on a flat surface with the tape side up and the release liner intact.
- Apply WeatherBond EPDM Primer to the curb and to the splice area on the deck membrane.
- After the EPDM Primer has flashed off properly, bond the P&S Cured
  Flashing to the curb. Wrap the entire curb, leaving the deck flange folded
  upwards with the release liner still in place. Care should be taken not to
  stretch the P&S Cured Flashing.
- 8. To complete the splice between the P&S Cured Flashing and the deck membrane, cut the P&S Cured Flashing at each corner of the curb, allowing the P&S Cured Flashing to fall into place. Round all cut corners. Press the P&S Cured Flashing into the angle change as tightly as possible.
- 9. With the tape adhesive lying flat on the primed surface, remove the release liner by pulling it out from beneath the P&S Cured Flashing while simultaneously pressing the tape onto the primed surface using firm, even hand pressure across the splice toward the splice edge. Immediately roll the splice with a 2" (50 mm)-wide roller, using positive pressure.
- 10. Broom the mated P&S Cured Flashing over the curb to ensure proper mating of the pressure-sensitive adhesive.
- 11. Make the vertical splice in the P&S Cured Flashing as per WeatherBond WBRC-2.1A details.
- 12. Flash the corners of the curb as per WeatherBond WBRC-15 details.
  REVIEW CURRENT WEATHERBOND INSTALLATION INSTRUCTIONS FOR SPECIFIC INSTALLATION REQUIREMENTS.



#### **Precautions**

- Avoid prolonged contact with skin. In case of contact with skin, thoroughly wash affected area with soap and water.
- 2. WeatherBond EPDM Primer must be used when installing P&S Cured Flashing.
- 3. P&S Cured Flashing must be stored in a dry area. In warm, sunny weather, keep P&S Cured Flashing in the box in a shaded area until ready for use.
- 4. Due to solvent flash-off, condensation may form on freshly applied primer when the ambient temperature is near the dew point. If condensation develops, the application of Primer and installation of P&S Cured Flashing must be discontinued, as proper adhesion will not be achieved. Allow the primed surface to flash off and apply a thin freshener coat of primer to the previously coated surface when conditions allow.
- 5. Jobsite storage temperatures in excess of 90°F (32°C) will shorten product shelf life. Prolonged jobsite exposure to temperatures below 40° (4°C) will cause the adhesive to lose tack and, in extreme cases, not bond to the EPDM membrane. If this situation is encountered, move P&S Cured Flashing to a warm area and allow it to return to a minimum of 60°F (15°C).
- To achieve proper adhesion to the deck membrane when installing P&S
   Cured Flashing at temperatures below 40°F (5°C), heat the primed area of
   the deck membrane with an air gun as the tape adhesive is applied and
   pressed into place.
- Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oils, animal fats, etc.) or direct steam venting to come into contact with the P&S Cured Flashing.
- 8. KEEP OUT OF THE REACH OF CHILDREN.

### **LEED®** Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Greenville, IL
Solar Reflectance Index (SRI)	98

## **Typical Properties and characteristics**

Property	Value
Base	Membrane - EPDM Adhesive-Synthetic Polymers
Thickness	Membrane - 60-mil (1.52 mm)
Size	20" x 50' (51 mm x 15.2 m)
Packaging	50 lf/carton (15.2 m) - 1 roll/carton
Weight/Carbon	50 lbs. (22.7 kg)
Shelf Life	1 year
Part Number	332389

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

