

**WeatherBond EPS Flute Fill Marketing Announcement**  
**April XX, 2020**

**To: WeatherBond Roofing Systems' Independent Sales Representatives and Distributors**

WeatherBond Roofing Systems is pleased to introduce its EPS Flute Fill, a solution for standing seam metal roof retrofit projects. WeatherBond's EPS Flute Fill provides a more cost-effective solution with shorter lead times than other flute fill products, is available in both straight- and bevel-cut versions, and ships from eight manufacturing facilities. A new Technical Data Bulletin (TDB) has been created as a convenient reference for this product.

WeatherBond's EPS Flute Fill offers a variety of features and benefits, including:

- Up to a 50% cost reduction when compared to other solutions
- 1.0 lb straight- and bevel-cut available to meet all job requirements
- Shorter lead times when compared to other solutions
- Ships from eight plant locations

Substitution of EPS for other products is fairly straightforward. Code approval tables are provided on the next page of this announcement, as well as on the WeatherBond EPS Flute Fill TDB, to assist in substituting EPS Flute Fill on your next metal retrofit project.

Product Code	Description	Truckload Qty (bft)	Shipping Locations
309890	1 LB EPS	≈ 37,000	Anchorage, AK    Aurora, CO Chino, CA        Dixon, CA Lakeland, FL     Mead, NE Phoenix, AZ       Puyallup, WA

If you have

any questions, please contact your WeatherBond Regional Sales Manager.

Sincerely,

*Chad Buhrman*

Chad Buhrman  
Insulation Product Manager



**WEATHERBOND**  
ROOFING SYSTEMS

P.O. Box 251 | Plainfield, PA 17081 | 866.471.5125 | FAX: 717.960.4034 | [www.weatherbondroofing.com](http://www.weatherbondroofing.com)

Single-Ply Simplified

## Code Approval Tables

### MECHANICALLY-FASTENED MEMBRANES

#### TPO METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3	System 4
Deck	Metal Roof	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	min. 1" XFP/HP	½" XFP HD	Min. ¾" gypsum	Min. ¾" gypsum
TPO	45 mil, 60 mil, 80 mil	45 mil, 60 mil, 80 mil	45 mil, 60 mil	80 mil
Slope	½" max. (HS-1" max.)	½" max. (HS-1" max.)	3" max.	2.5" max.

1. HS - High Slope TPO

#### PVC METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3
Deck	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	Min. 1" XFP HD	½" XFP HD	Min. ¾" gypsum
PVC	50 mil, 60 mil, 80 mil	50 mil, 60 mil, 80 mil	50 mil, 60 mil, 80 mil
Slope	1" max.	1" max.	Unlimited

#### EPDM METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3
Deck	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	Min. 1" XFP HD	½" XFP HD	Min. ¾" gypsum
Reinforced	45 mil, 60 mil, 75 mil	45 mil, 60 mil, 75 mil	45 mil, 60 mil, 75 mil
Slope	½" max.	½" max.	3" max.

### ADHERED MEMBRANES

#### TPO METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3	System 4
Deck	Metal Roof	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	min. 1" XFP/HP	½" XFP HD	Min. ¾" gypsum	Min. ¾" gypsum
TPO	45 mil, 60 mil, 80 mil	45 mil, 60 mil, 80 mil	45 mil, 60 mil	80 mil
Slope	¾" max. (HS - ½" max.)	¾" max. (HS - ½" max.)	3" max. (HS - unlimited)	max. 2.5" (HS - unlimited)

1. HS - High Slope TPO

#### PVC METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3
Deck	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	Min. 1" XFP HD	½" XFP HD	Min. ¾" gypsum
PVC	50 mil, 60 mil, 80 mil	50 mil, 60 mil, 80 mil	50 mil, 60 mil, 80 mil
Slope	1" max.	1" max.	Unlimited

#### EPDM METAL RETROFIT WITH EPS FLUTE-FILL

	System 1	System 2	System 3
Deck	Metal Roof	Metal Roof	Metal Roof
Flute-Fill	Type I EPS (1 lb)	Type I EPS (1 lb)	Type I EPS (1 lb)
Cover Board	Min. 1" XFP HD	½" XFP HD	Min. ¾" gypsum
Non-reinforced	45 mil, 60 mil, 90 mil	45 mil, 60 mil, 90 mil	45 mil, 60 mil, 90 mil
Slope	½" max.	½" max.	Unlimited



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